



GUIDANCE NOTE 8

**CATALOGUE OF GAS CONTAINER MARKS
USED BY BCGA MEMBERS AND
THEIR INSPECTION BODIES**

REVISION 6: 2018

British Compressed Gases Association

GUIDANCE NOTE 8

CATALOGUE OF GAS CONTAINER MARKS USED BY BCGA MEMBERS AND THEIR INSPECTION BODIES

REVISION 6: 2018

Copyright © 2018 by British Compressed Gases Association. First printed 1996. All rights reserved. No part of this publications may be reproduced without the express permission of the publisher:

BRITISH COMPRESSED GASES ASSOCIATION

Registered office: 4a Mallard Way, Pride Park, Derby, UK. DE24 8GX
Company Number: 71798, England



Website:
www.bcgas.co.uk

ISSN 2398 - 936X

PREFACE

The British Compressed Gases Association (BCGA) was established in 1971, formed out of the British Acetylene Association, which existed since 1901. BCGA members include gas producers, suppliers of gas handling equipment and users operating in the compressed gas field.

The main objectives of the Association are to further technology, to enhance safe practice, and to prioritise environmental protection in the supply and use of industrial, food and medical gases, and we produce a host of publications to this end. BCGA also provides advice and makes representations on behalf of its Members to regulatory bodies, including the UK Government.

Policy is determined by a Council elected from Member Companies, with detailed technical studies being undertaken by a Technical Committee and its specialist Sub-Committees appointed for this purpose.

BCGA makes strenuous efforts to ensure the accuracy and current relevance of its publications, which are intended for use by technically competent persons. However this does not remove the need for technical and managerial judgement in practical situations. Nor do they confer any immunity or exemption from relevant legal requirements, including by-laws.

For the assistance of users, references are given, either in the text or Appendices, to publications such as British, European and International Standards and Codes of Practice, and current legislation that may be applicable but no representation or warranty can be given that these references are complete or current.

BCGA publications are reviewed, and revised if necessary, at five-yearly intervals, or sooner where the need is recognised. Readers are advised to check the Association's website to ensure that the copy in their possession is the current version.

This document has been prepared by BCGA Technical Sub-Committee 2. This document replaces BCGA Guidance Note 8, Revision 5, 2012. It was approved for publication at BCGA Technical Committee 158. This document was first published on 02/05/2018. For comments on this document contact the Association via the website www.bcgaco.uk.

CONTENTS

Section		Page
	TERMINOLOGY AND DEFINITIONS	1
1.	INTRODUCTION	2
2.	SCOPE	2
3.	BACKGROUND	2
4.	CATALOGUE OF BCGA MEMBERS GAS CONTAINER MARKS - CURRENT MARKS	3
5.	CATALOGUE OF BCGA MEMBERS GAS CONTAINER MARKS - OBSOLETE MARKS	6
6.	INSPECTION BODIES – APPROVAL NUMBERS	10
7.	REFERENCES *	11

* Throughout this publication the numbers in brackets refer to references in Section 7. Documents referenced are the edition current at the time of publication, unless otherwise stated.

TERMINOLOGY AND DEFINITIONS

Cylinder	A transportable pressure receptacle of a water capacity not exceeding 150 litres.
May	Indicates an option available to the user of this Guidance Note.
Pressure receptacle	A collective term that includes cylinders, tubes, pressure drums, closed cryogenic receptacles, metal hydride storage systems, bundles of cylinders and salvage pressure receptacles.
Shall	Indicates a mandatory requirement for compliance with this Guidance Note and may also indicate a mandatory requirement within UK law.
Should	Indicates a preferred requirement but is not mandatory for compliance with this Guidance Note.

GUIDANCE NOTE 8

CATALOGUE OF GAS CONTAINER MARKS USED BY BCGA MEMBERS AND THEIR INSPECTION BODIES

1. INTRODUCTION

This document is a catalogue of marks stamped by members of British Compressed Gases Association (BCGA) on pressure receptacles after re-test.

While efforts have been made to ensure that the shape and details of the marks are correct, their size is not indicated and no guarantee can be given about their accuracy.

The inclusion of a mark in this document does not imply any formal approval of the member and the onus of responsibility in applying the information is that of the user.

Many marks are included, but the list of marks provided is not exhaustive.

The European Industrial Gases Association (EIGA) provide a compilation of control marks stamped on compressed, liquefied or dissolved gas cylinders worldwide, refer to EIGA Document 36 (3), *Catalogue of control marks on cylinders*.

2. SCOPE

The pressure receptacle test marks included are only those used by members of the BCGA. It does not include test marks provided from any other source.

It includes the current marks provided by the owners of the pressure receptacles and their independent inspection body approval numbers. Obsolete marks are provided as a source of reference.

The marks shown are applicable to high pressure gas cylinders.

3. BACKGROUND







The *Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations* (1) regulate the carriage of dangerous goods by road in the UK. They implement the *European Agreement Concerning the International Carriage of Dangerous Goods by Road* (ADR) (2), which provides a framework for dangerous goods to be carried internationally in road vehicles subject to compliance with standards for the packaging and labelling of the dangerous goods, and appropriate construction and operating standards for the vehicles and crew. Gases are principally classified as Class 2 dangerous goods. Similar rules are in place for other transport modes.





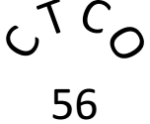




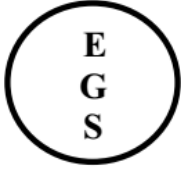

ADR (2) requires that, amongst others, the following certification and manufacturing marks are applied:

- The identity mark or stamp of the inspection body that is registered with the competent authority of the country authorizing the marking.




- The manufacturers mark registered by the competent authority.

4. CATALOGUE OF BCGA MEMBERS GAS CONTAINER TEST MARKS – CURRENT MARKS

Company and Head Office Address	Testshop Location	Remarks	Date(s)	Mark(s)
Air Liquide UK Ltd Station Road Coleshill Birmingham B46 1JY		Air Liquide cylinders are tested by a 3 rd Party approved Testshop.		
Air Products PLC Hersham Place Molesey Road Walton-on-Thames Surrey KT12 4RZ	Bardon	XX = Operator ID Number Issued to individual authorised Inspectors. Acetylene Cylinders Notified Body stamp, if re-assessed according to the TPED.		 
	Stoke on Trent	XX = Operator ID Number Issued to individual authorised Inspectors. Notified Body stamp, if re-assessed according to the TPED.		 
BOC The Priestley Centre 10 Priestley Road The Surrey Research Park Guildford Surrey GU2 7XY	Belfast			
	Brinsworth			













	Immingham			
	Wolverhampton			
	Wolverhampton	Ultrasonic test mark		
	Wolverhampton	Ultrasonic test mark		
CHESTERFIELD SPECIAL CYLINDERS Ltd Meadowhall Road Sheffield S9 1BT				   
Dominion Gas Dominion Building Howe Moss Avenue Kirkhill Industrial Estate Dyce, Aberdeen AB21 0GP	Aberdeen			
Energas Ltd Westmorland Street Hull HU2 0HX	Bradford	Energas Ltd, are part of Air Liquide UK Ltd.		
Gas Container Services Ltd Private Roadway No 7 Colwick Industrial Estate Nottingham NG4 2JW	Nottingham			



Jackson Keay Gas Cylinder Services Ltd Private Road No 7 Colwick Industrial Estate Colwick Nottingham NG4 2JW	Nottingham			
	JK Northwest Sandycroft Flintshire			
Defence Electronic and Component Agency (DECA). (An executive agency of the Ministry of Defence). Cryogenics & Gas Stafford Beaconside Stafford ST18 OAQ	Stafford	No's 01 to 20 Authorised conditioner	From Dec 2003	








3rd Party Approved Testshops		Used by several BCGA members		
CYMACO	Belgium & Holland	3 rd Party Approved Testshop		CYMACO
	Benelux	3 rd Party Approved Testshop. DA Examination		
	Netherlands	3 rd Party Approved Testshop		
Safe Gas Cylinders	Swansea	3 rd Party Approved Testshop		
South Staffs Industries	Tipton	3 rd Party Approved Testshop		SSI
	Tipton	3 rd Party Approved Testshop		SS













**5. CATALOGUE OF BCGA MEMBERS GAS CONTAINER TEST MARKS
– OBSOLETE MARKS**

These cylinder test marks are no longer being applied, but remain valid until the cylinder is next tested.

Company	Location	Remarks	Date(s)	Mark(s)
Air Liquide UK Ltd	Ancoats			A  B
	Birtley		Until 1993	G 
	Birtley		From 1993	B 
	Coleshill			B  C
	Dagenham		Until 1991	B  D
	Hammersmith		Until 1990	B  H
	Port Dundas		Until 1992	B  P
	Treforest			B  T
	Willesden		From 1991	B  W
Air Products PLC		XX = Inspector's Number	  	

	Acrefair			A
	Bargeddie			B
	Bracknell			BR
	Cardiff			C
	Crewe			CE
	Darlaston			D
	Fawley			F
	Rotherham			R
	Sandbach			SH
	Stoke			ST
	Sunderland			S
	Worcester	Air Products gas containers previously owned by Cryoservice Ltd		MM  YY
BOC	Aberdeen			 A
	Bernard Hastie	Propane only		H
	Bristol			BH
	Bristol	DA Examination		BL

	Chester-le-Street			TN
	Chester-le-Street	Ultrasonic test mark		
	Chester-le-Street	DA Examination		NE
	Chester-le-Street	DA Massing		CX
	Crawley			CY
	Crawley S.G.			
	Cylinder & Drum, Deeside	DA Examination		
	Derby			
	Dublin			
	Morden			MD
	Morden			
	Newport			NP
	Polmadie			
	Wolverhampton			WV
	Wolverhampton	Ultrasonic test mark		WVUT

	Worsley			
	Worsley			
	IOC Ireland	3 rd Party Approved Testshop DA Examination		
	Kessels Benelux	3 rd Party Approved Testshop DA Examination		
CHESTERFIELD SPECIAL CYLINDERS Ltd				    
JESP Engineering Ltd. Units 4 & 5 Bevan Road Ind. Estate Bevan Road Brierley Hill West Midlands DY5 3TF				
Ministry of Defence	Cardington	X = Section which performed the test Y=Authorised Conditioner	Until 1999	
	Stafford	No's 01 to 20 Authorised conditioner	1999 to 2003	

6. INSPECTION BODIES - APPROVAL NUMBERS

Inspection Bodies - Current:

Member	Remarks	UKAS Number	EC Notified Body Number
Air Products PLC	Stoke on Trent. UKAS Type B Inspection body	0026	1351
	Bardon UKAS Type B Inspection body	0427	
Arrowhead Industrial Services Ltd.	UKAS Type A Inspection body	4542	1266
BOC Ltd.	UKAS Type B Inspection body	0011	1978
Central Cylinder Testing	UKAS Type A Inspection body	4401	2229
Dominion Gas	UKAS Type B Inspection body	4552	2258
Energas Ltd	Bradford. Periodic inspections carried out under the control of an inspection body: British Inspecting Engineers Ltd. (BIE).		0964
Defence Electronics and Component Agency (DECA). (An executive agency of the Ministry of Defence).	UKAS Type B Inspection body	0428	1845
Gas Container Services Ltd	UKAS Type C Inspection body	0019	
Jackson and Keay Ltd	UKAS Type C Inspection body	0027	

NOTES:

The Department for Transport (DfT), Vehicle Certification Agency (VCA) publish a list of 'Bodies appointed to inspect pressure equipment in the UK' and 'Bodies no longer appointed for inspection'.

<http://www.dft.gov.uk/vca/dangerousgoods/gb-appointed-inspection-bodies.asp>

The scope and extent of any appointee's capability may be established by reference to their United Kingdom Accreditation Service (UKAS) schedule of accreditation and / or directly with the body concerned.

https://www.ukas.com/list-all-organisations-category/?org_type=&org_cat=387

Details of Notified Bodies approved by the European Commission can be found at:

<http://ec.europa.eu/growth/tools-databases/nando/index.cfm?fuseaction=notifiedbody.main>

7. REFERENCES

	Document Number	Title
1.	SI 2009 No. 1348	The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (as amended).
2.	ECE/TRANS/257	European Agreement concerning the international carriage of dangerous goods by road (ADR) (as amended).
3.	EIGA Document 36	Catalogue of control marks on cylinders.

Further information can be obtained from:

UK Legislation	www.legislation.gov.uk
Health and Safety Executive (HSE)	www.hse.gov.uk
Department for Transport (DfT)	www.gov.uk/government/organisations/department-for-transport
Vehicle Certification Agency (VCA)	www.dft.gov.uk/vca/
United Kingdom Accreditation Service (UKAS)	www.ukas.com
British Compressed Gases Association (BCGA)	www.bcgaco.uk
European Industrial Gases Association (EIGA)	www.eiga.eu



British Compressed Gases Association

www.bcgga.co.uk